

DATA SHEET

COLD - BOX PRM CB 02

Describtion

PRM CB 02 is a modified, solvent containing polyisocyanate.

Application

For use in the Cold-Box process.

Special additives provide a long sand mix bench life.

Physical Properties

Appearance: Liquid, Dark Brown

Density (20 $^{\circ}$ C): 1.170 \pm 0.005 g / cm³ Viscosity (20 $^{\circ}$ C): 60 - 80 mPa \cdot s Storage Life (15 - 20 $^{\circ}$ C): 6 - 9 months

Flash Point (DIN 51755): 73 ° C

Important Note

Moisture destroys the efficiency of the activator